

Work Order ID 113282

March-13-14 8:38:27 AM

113282

Page 1

Item ID: K642-512

Revision ID:

Item Name: Saddle

Start Date: 2/12/14

Start Qty: 2.00

2

Required Date: 2/12/14

Req'd Qty: 2.00

2

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MLJ

Date: 14-02-13

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DAS
10
9-89

IIN-D206-642

O

P

JB

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Create White labels per PPP K642-512 CHG005

DAS
31
9-89

14-04-01

*2**

MLJ 14-03-14

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
33
9-89

14-03-14

2

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

14-04-01

2

Work Order ID 113282

March-13-14 8:38:27 AM

113282

Page 2

Item ID: K642-512

Revision ID:

Item Name: Saddle

Start Date: 2/12/14 Start Qty: 2.00 ***2***

Required Date: 2/12/14 Req'd Qty: 2.00 ***2***

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP K642-512 Location: PKIS

0.00

0.00

2

DAS
06
9-89

APR 01 2014

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 1404-01

MLJ 1404-01

Picklist Print

March-13-14 8:38:31 AM

Page 1

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN5C34A		Purchased	No			110	Each	6.0000	2	4			
---------	--	-----------	----	--	--	-----	------	--------	---	---	--	--	--

2 *AN5C34A*

Bolt

**

1128669

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

4

M126007

4

D206-648-013		Manufactured	No			110	Each	7.0000	1	2			
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

2 *D206-648-013*

Ground Handling Wheel Modification

**

113780

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

PKG013

7

108084

3

110290

1

112884

3

D2932-2		Manufactured	No			110	Each	19.0000	1	2			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

2 *D2932-2*

206 Saddle Right Side

**

14-03-14

DAS
31
9-89

Location

Loc Qty

Loc Code

ST437

18

109163

8

113009

6

113564

4

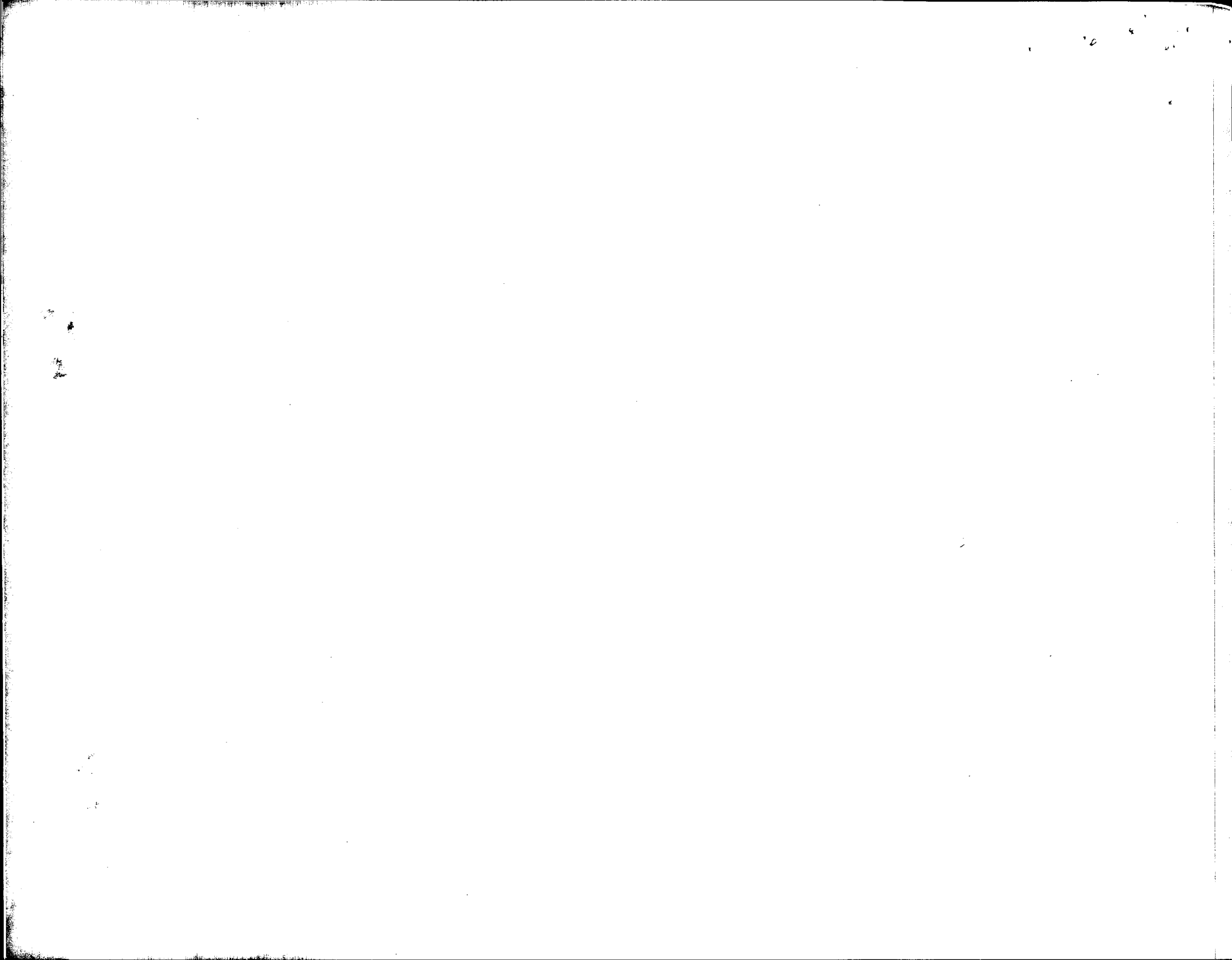
ST446A

1

106452

1

113564



Picklist Print

March-13-14 8:38:31 AM

Page 2

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D2933-2

Manufactured No

110

Each

16.0000

1 2

DAS

33

9-89

D2933-2

206 Saddle Right

**

Location

Loc Qty

Loc Code

ST437

14

107936

1

109166

5

112212

2

113021

6

ST446A

2

106454

2

113021

D2938-2

Manufactured No

110

Each

21.0000

1 2

DAS

33

9-89

D2938-2

206 Saddle

**

Location

Loc Qty

Loc Code

ST438

21

106303

1

106926

1

108125

6

109167

5

113248

4

113854

4

113854

DAS

31

9-89

DAS

31

9-89

March-13-14 8:38:31 AM

Shop Packet Print

Page 2

Picklist Print

March-13-14 8:38:31 AM

Page 3

Work Order ID: 113282

Parent Item: K642-512

Parent Item Name: Saddle

113282
K642-512

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D2939-2

Manufactured No

110

Each

19.0000

1 2

**

DAS
33
9-89

2 ***D2939-2***
206 Saddle

DAS
31
9-89

Location

Loc Qty

Loc Code

ST438

18

108734

1

109169

8

112240

1

113031

4

113594

4

ST447

1

98166

1

14 113031
14 113594

Purchased No

110

Each

180.0000

8 16

**

DAS
33
9-89

AN3C41A
2 ***AN3C41A***
Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

6

ST353

170

m127544

1

m128319

169

12 8319

14-02-14

March-13-14 8:38:31 AM

Shop Packet Print

Page 3

Picklist Print

March-13-14 8:38:31 AM

Page 4

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D2652

Manufactured No

110

Each

1,231.000

16

32

**

DAS

2 ***D2652***
Bushing

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST014	1187	
103022	50	
103643	201	
110800	200	
113196	400	
113796	336	

110

Each

1,262.000

20

40

**

DAS
33
9-89

MS21043-3

Purchased

No

2 ***MS21043-3***
Nut

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST315	182	
124555	43	
m126741	139	
ST509	1000	
m128398	1000	

113796

126741

March-13-14 8:38:31 AM

Shop Packet Print

Page 4

Picklist Print

March-13-14 8:38:31 AM

Page 5

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D3672-7

Manufactured No

110

Each

1,373.000

24

48

DAS 33 9-89

**

2 *D3672-7*
Phenolic Washer

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

25

93370

25

ST060

1348

103641

541

111568

307

113195

500

111568

AN5C11A

Purchased No

110

Each

265.0000

8

16

DAS 33 9-89

**

2 *AN5C11A*
Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

4

103715

4

ST362

177

M127933

27

M128403

150

st503

84

M126105

49

M127817

35

11x127933

5x128403

AN5C12A

Purchased No

110

Each

67.0000

4

8

DAS 33 9-89

**

2 *AN5C12A*
BOLT

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

18918

2

ST362

65

M127290

15

M127815

50

127290

March-13-14 8:38:31 AM

Shop Packet Print

Page 5

Picklist Print

March-13-14 8:38:31 AM

Page 6

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

AN5C13A Purchased No

110 Each

163.0000

4 8

DAS
33
9-89

2 *AN5C13A*

BOLT

DAS
31
9-89

Location

Loc Qty

Loc Code

ST362

38

~~120562~~

38

120562

st503

75

M127363

75

ST516

50

M126105

50

110 Each

360.0000

8 16

DAS
33
9-89

NAS1149C0532R

Purchased

No

2 *NAS1149C0532R*

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

55

116513

55

ST292

305

m126319

305

126319

110 Each

981.0000

12 24

DAS
33
9-89

AN4C6A

Purchased

No

2 *AN4C6A*

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

667

m125709

167

~~m128324~~

500

125709

ST517C

300

m128403

300

March-13-14 8:38:32 AM

Shop Packet Print

Page 6

Picklist Print

March-13-14 8:38:32 AM

Page 7

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D3672-3

Manufactured No

110

Each

1,803.000

24 3 48

DAS

33

9-89

2 *D3672-3*
Phenolic Washer

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

FP001

63

107316

63

ST060

1628

110251

128

112455

500

113746

1000

ST061

1

93925

1

NAS1149C0432R

Purchased

No

110

Each

4,716.000

24 3 48

DAS

33

9-89

2 *NAS1149C0432R*
WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

1959

m125807

1959

ST292

92

119124

6

121255

7

122441

79

ST510a

2665

m126221

2665

126221

March-13-14 8:38:32 AM

Shop Packet Print

Page 7

Picklist Print

March-13-14 8:38:32 AM

Page 8

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

110

Each

1,658.000

13

26

DAS

33

9-89

2 *MS21043-4*

Nut

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

33

125807

33

ST315

512

m123021

12

m128429

500

ST509

1073

m127255

73

m128300

1000

3x128429

23x127255

3x

D3407-043

Manufactured

No

110

Each

13.0000

1

2

DAS

33

9-89

2 *D3407-043*

Tow Ring

DAS
31
9-89

Location

Loc Qty

Loc Code

ST446

4

103303

4

ST463

9

106890

2

108105

2

112541

5

112541

March-13-14 8:38:32 AM

Shop Packet Print

Page 8

Picklist Print

March-13-14 8:38:32 AM

Page 9

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D3456-1

Manufactured No

110

Each

194.0000

1

2

**

DAS

33

9-89

D3456-1

Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

187

107629

1

111782

100

113126

86

110

Each

51.0000

2

4

**

DAS

33

9-89

D3457-1

Manufactured No

D3457-1

Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST046

41

109133

16

83268

2

99638

23

109133

Picklist Print

March-13-14 8:38:32 AM

Page 10

Work Order ID: 113282

Parent Item: K642-512

Parent Item Name: Saddle

113282

K642-512

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

D2712

Manufactured No

110

Each

875.0000

10

20

DAS

33

9-89

2 *D2712*

Set Screw

DAS

31

9-89

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	825	
101775	55	
107365	2	
108882	18	
110809	150	
112534	100	
113205	200	
113809	300	

17408882
37110809

D2934

Manufactured No

110

Each

36.0000

2

4

DAS

33

9-89

2 *D2934*

Saddle Spacer

DAS

31

9-89

Location

Loc Qty

Loc Code

FG	6	
31929	6	
ST021	30	
106671	4	
108742	2	
112252	24	

27108742
27112252

D2935

Manufactured No

110

Each

21.0000

2

4

DAS

33

9-89

2 *D2935*

Saddle Spacer

DAS

31

9-89

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST021	15	
111577	15	

111577

March-13-14 8:38:32 AM

Shop Packet Print

Page 10

Picklist Print

March-13-14 8:38:32 AM

Page 11

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

AN3C36A

Purchased

No

110

Each

256.0000

9 18

**

DAS

33

9-89

2 *AN3C36A*

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

25

101261

4

122204

11

124827

10

ST514

231

m127769

81

m128398

150

127769

AN3C35A

Purchased

No

110

Each

92.0000

3 6

**

DAS

33

9-89

2 *AN3C35A*

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

4

18914

4

ST352

88

M125958

3

M127745

25

M127746

35

M128398

25

3x 125958

3x 127745

March-13-14 8:38:32 AM

Shop Packet Print

Page 11

Picklist Print

March-13-14 8:38:32 AM

Page 12

Work Order ID: 113282

Parent Item: K642-512

Parent Item Name: Saddle

113282

K642-512

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

110

Each

6,712.000

24

48

**

DAS

33

9-89

2 *NAS1149C0332R*

WASHER

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

1089

125654

1089

st510

5623

m126319

61

m127306

2500

m127410

3000

m127831

62

127410

D3672-1

Manufactured

No

110

Each

1,658.000

24

48

**

DAS

33

9-89

2 *D3672-1*

Phenolic Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

85222

10

ST060

1648

103845

4

112218

500

113581

500

93886

450

99099

194

93886

D3396-3

Manufactured

No

110

Each

77.0000

2

4

**

DAS

33

9-89

2 *D3396-3*

Bushings

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

67

109098

67

109098

March-13-14 8:38:32 AM

Shop Packet Print

Page 12

Picklist Print

March-13-14 8:38:32 AM

Page 13

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

AN5C35A

Purchased

No

110

Each

16.0000

1 2

**

DAS

33

9-89

9-89

2 *AN5C35A*

Bolt

DAS

31

9-89

Location

ST338

Loc Qty

16

Loc Code

123930

6

M128374

10

123930

AN5C15A

Purchased

No

110

Each

107.0000

1 2

**

DAS

33

9-89

DAS

33

9-89

2 *AN5C15A*

Bolt

DAS

31

9-89

Location

ST337

Loc Qty

57

Loc Code

M126180

7

M128429

50

126180

st503

50

M127290

50

2 4

**

DAS

33

9-89

14-03-14

AN5C32A

Purchased

No

110

Each

85.0000

2 *AN5C32A*

BOLT

DAS

31

9-89

Location

FG

Loc Qty

4

Loc Code

18918

4

ST337

6

M123930

6

123930

ST504

75

m125842

50

m126007

25

March-13-14 8:38:32 AM

Shop Packet Print

Page 13

Picklist Print

March-13-14 8:38:32 AM

Page 14

Work Order ID: 113282

113282

Parent Item: K642-512

K642-512

Parent Item Name: Saddle

Start Date: 2/12/14

Required Date: 2/12/14

Start Qty: 2.00

Required Qty: 2.00

MS21043-5

Purchased

No

110

Each

195.0000

8

DAS

33

9-89

14-03-14

MS21043-5

Nut

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

20

101418

20

GA

88

116548

88

ST315

87

121584

87

121584

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2848-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2856-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2856-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2834	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: P
Date: 13.02.12

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IIN-D206-642

Page 34 of 43

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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